



Dart Aerospace Ltd.
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003072

D139-799-023
Job Sheet 176950



Part No: D139-799-023

Job Qty: 8 ea

Part Name: Anti-Rotation Blocks



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/7/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D139-799 REV:O IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC IPP REV:B 12.02.08 chg MS24665-115 for -155 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/7/18	5/7/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 07 2018
110	Packaging	8 pcs	5/7/18	5/7/18	0.00	0.00	Packaging1-1		MAY 07 2018
120	QC	8 pcs	5/7/18	5/7/18	0.00	0.00	QC4		
125	DC	8 pcs	5/7/18	5/7/18	0.00	0.00	DC		
130	Packaging	8 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-1		
140	QC21-FG	8 Ea	5/7/18	5/7/18	0.00	0.00	QC21		MAY 08 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile & type labels per PPP D139-799-023 CHG002

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D139-799-023 Location: FG019

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4310-1	Block, Anti-Rotation	40 Ea (5 ea)	90-Start up Operation	F110414x20 F118935x20
MS24665-155	Cotter Pin	80 Ea (10 ea)	90-Start up Operation	F1129163

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4310-1	40	50	0
	MS24665-155	80	274	0

Part Specifications

Specifications could not be found.



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Container No: S069081



Part: D139-799-023

Job No: 176950

Serial No/Batch: S069081

Revision: 0

Inspector:

Date: 05/07/18

Qty -033	Qty -013	Part Number	Description
6		NAS1149C0332R	WASHER
	19	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	2	NAS1149FN632P	WASHER (or AN960-6)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1515H5L	WASHER

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039C1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

REFERENCE ONLY

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Revision: 0
Date: 18.01.09

Change Record

Part Number D139-799-023

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Description ANTI-ROTATION BLOCK

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
Design ☐	☐	Operator ☐	☐	Bending ☐	☐	Set-up ☐	☐
Doc/Data ☐	☐	Offset/Setup ☐	☐	Centre Not Concentric ☐	☐	BOM/Route ☐	☐
Equip/Tooling ☐	☐	Supplier ☐	☐	Cracks ☐	☐	Broken/Damage/Defect ☐	☐
Handling/Pre ☐	☐	Training ☐	☐	Crimp/Kink/Ripple/Wave ☐	☐	Inspection Incomplete/Unqualified ☐	☐
Material ☐	☐	Use for Testing ☐	☐	Cuffs ☐	☐	Contamination ☐	☐
Internal Transport ☐	☐	Poor Information ☐	☐	Crushing ☐	☐	Countersink ☐	☐
Tribal Knowledge ☐	☐	Rushing ☐	☐	Heat Treat ☐	☐	Cut Too Short ☐	☐
LOA ☐	☐	Product Improvement ☐	☐	Wave/Twist in Tube ☐	☐	Instructions Incomplete/Unclear ☐	☐
Substation ☐	☐	Process Improvement ☐	☐	Marks/Chatter ☐	☐	Drill Holes ☐	☐
Past Expiry Date ☐	☐	Manufacturing Process ☐	☐	OTHER : _____			
Misidentified ☐	☐	Past Due ☐	☐				